## Visible light-induced controlled/"living" radical polymerization of styrene

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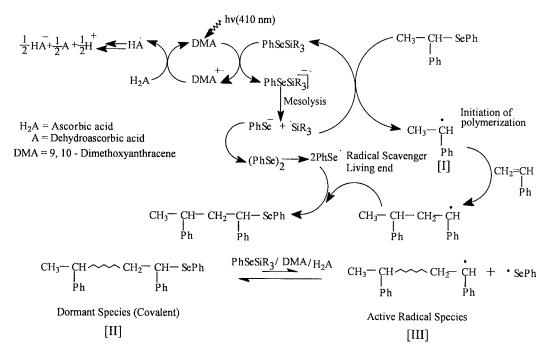
Well-defined polystyrene with low polydispersity index having methyl and phenylseleno (–SePh) groups at  $\alpha$ - and  $\omega$ -chain ends, respectively, was afforded via a controlled/"living" radical polymerization using a new initiating system: (1-phenylethyl)seleno benzene [1-PESePh]/tert.butyl diphenyl (phenylseleno) silane [PhSeSiR<sub>3</sub>] and absorbing visible light at room temperature. A novel design initiating living radical polymerization in a catalytic fashion is described. The polymer yields and number average molecular weight ( $M_n$ ) of the resulting polymer increased with reaction time. Further, a linear relationship was found for a plot of  $M_n$  versus polymer yield. These results indicate that this polymerization proceeds through a living radical mechanism.

Recently several remarkable methodologies [1–7] have been developed to design macromolecules via living radical polymerization. Among them, the iniferter method discovered by Otsu *et al.* [8–10] is an effective way to synthesize well-defined polymers [11, 12], which do not polymerize via an ionic mechanism. An iniferter is an initiator, which also functions as chain transfer and/or primary radical terminator.

Organoselenium compounds are useful for synthetic chemistry [13] and photochemistry [14, 15]. Kwon *et al.* [16, 17] reported that photo-polymerization in the presence of diphenyl diselenide afforded polystyrene carrying phenylseleno groups at both chain ends. The generation of [PhSeSiR<sub>3</sub>]<sup>--</sup> was envisioned through one electron reductive processes involving 9,10-dimethoxyanthracene (DMA) as a light absorbing (>300 nm) electron donor and ascorbic acid (H<sub>2</sub>A) as co-reductant [18] (Scheme I).

The objective of the present invention is to provide a narrow polydispersity polymer with photoinitiation at room temperature and providing controlled/"living" radical polymerization utilizing visible light thereby avoiding the use of free radical initiator. Here, we report a novel controlled/"living" radical polymerization by photo electron transfer (PET) process using 1-PESePh/PhSeSiR<sub>3</sub> as the initiating system having methyl (-CH<sub>3</sub>) and phenylseleno (-SePh) group at  $\alpha$ - and  $\omega$ -chain ends, respectively, of the resulting polystyrene.

Polymerization of styrene was carried out by irradiation with a 400 W medium pressure mercury lamp



Scheme 1

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